



VIDEO TUTORIAL

### Important!

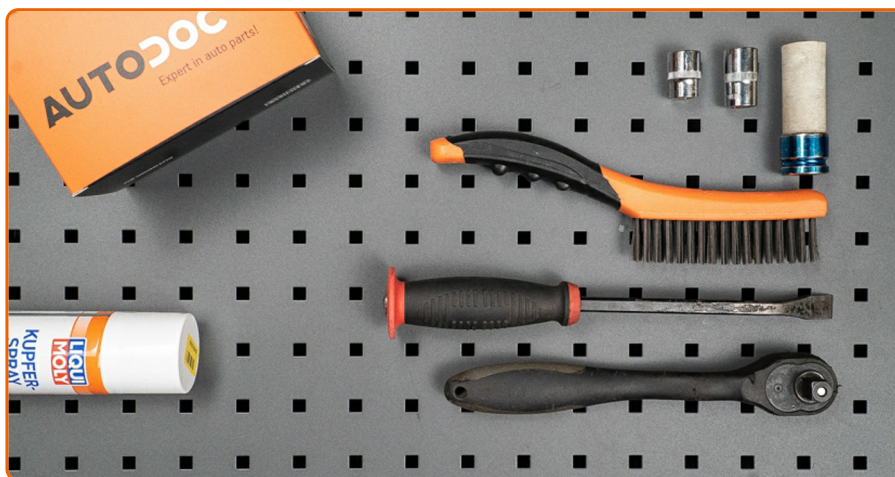
This replacement procedure can be used for:

FIAT DOBLO Cargo (223\_) 1.3 D Multijet, FIAT DOBLO MPV (119\_, 223\_) 1.3 JTD

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The steps may slightly vary depending on the car design.

## REPLACEMENT: SERPENTINE BELT – FIAT DOBLO CARGO. TOOLS YOU'LL NEED:



- Wire brush
- Copper grease
- Drive socket # 15
- Drive socket # E18
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Crow bar
- Wheel chock

## Replacement: serpentine belt – Fiat Doblo Cargo. Tip from AUTODOC experts:

- All work should be done with the engine stopped.

## REPLACEMENT: SERPENTINE BELT – FIAT DOBLO CARGO. USE THE FOLLOWING PROCEDURE:

1



Secure the wheels with chocks.

2



Loosen the wheel mounting bolts. Use wheel impact socket #17.

3



Raise the front of the car and secure on supports.

4



Unscrew the wheel bolts.

## AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts. Fiat Doblo Cargo

5



Remove the wheel.



6



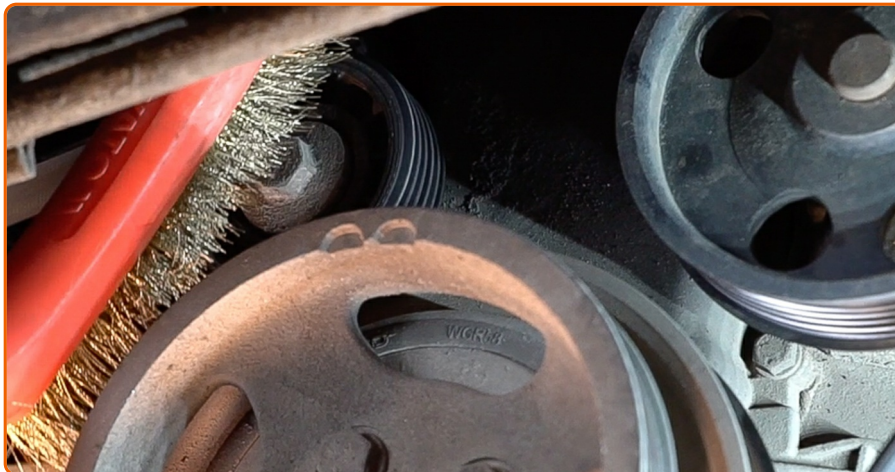
Pry up the hydraulic power steering belt. Use a crowbar. Turn the crankshaft pulley. Use a drive socket #E18. Use a ratchet wrench.

7



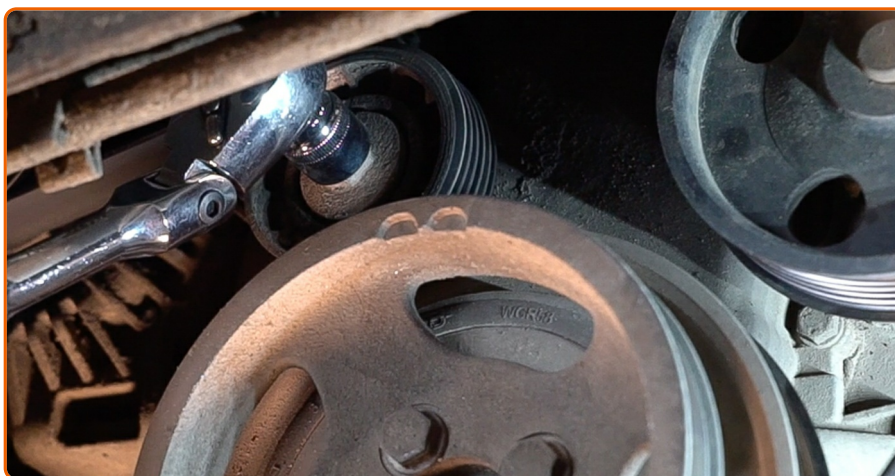
Remove the hydraulic power steering belt.

8



Clean the tensioner pulley of the V-ribbed belt. Use a wire brush.

9



Pull aside the V-ribbed belt tensioner pulley. Use a drive socket #15. Use a ratchet wrench.

10



Remove the V-ribbed belt.

11

Return the tensioner pulley to its initial position.

## Replacement: serpentine belt – Fiat Doblo Cargo. AUTODOC recommends:

- Check the condition of the tensioner pulley and idler pulley. Replace them if necessary.



12

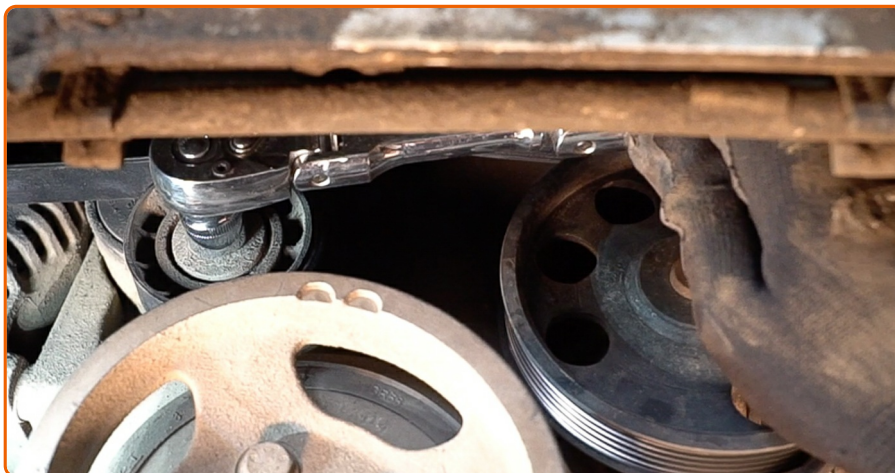


Install the V-ribbed belt.

Replacement: serpentine belt – Fiat Doblo Cargo.  
AUTODOC experts recommend:

- Make sure that the V-ribbed belt fits all pulleys snugly.

13



Pull aside the V-ribbed belt tensioner pulley. Use a drive socket #15. Use a ratchet wrench.

14

Place the V-ribbed belt on the tensioner pulley.

15



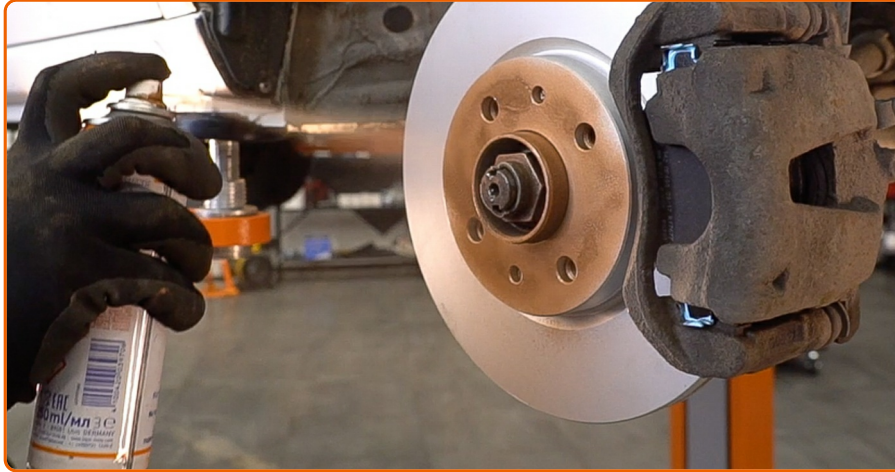
Return the tensioner pulley to its initial position.

16



Install the hydraulic power steering belt. Turn the crankshaft pulley. Use a drive socket #E18. Use a ratchet wrench.

17



Treat the surface where the brake disc contacts the wheel rim. Use copper grease.

18



Install the wheel.

## Replacement: serpentine belt – Fiat Doblo Cargo. Professionals recommend:

- To avoid injury, hold up the wheel when screwing in the fastening bolts.



19



Screw in the wheel bolts. Use wheel impact socket #17.

20



Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 120 nm torque.



21



Remove the jacks and chocks.

**DID YOU FIND THESE INSTRUCTIONS  
HELPFUL?**

**YES**

**NO**



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#### SERPENTINE BELT: A WIDE SELECTION





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## SERPENTINE BELT FOR FIAT DOBLO CARGO: THE BEST DEALS & OFFERS



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